

# INSTALLATION MANUAL

**69655C**

## Level of Difficulty

Moderate

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

## Weight Carrying Capacity

Gross trailer weight (GTW)	2,000 lbs.
Tongue weight (TW)	200 lbs.

## Parts List

Item	Qty	Description
1	4	Carriage bolt, 7/16"-14, 1-1/2", grade 8
2	4	Serrated-flange nut, 7/16"-14, grade 8
3	4	Square hole spacer, 1/4" x .88" x 2-1/4"

## Tools Required

Ratchet	Rotary cutting tool or reciprocating saw
Socket, 10mm	Tape measure
Socket, 11/16"	Fishwire, 7/16"
Torque wrench	Tape

## ⚠ WARNING

Never exceed the vehicle manufacturer's recommended towing capacity.

## Product Photo



## NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

This installation requires:

- Trimming of bumper fascia
- Fishwire
- No drilling

Periodic inspection of the trailer hitch should be performed to ensure all mounting hardware remains tight and structural components are secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

## Warranty Information

Our products are backed by industry-leading warranties. For a copy of the product warranties or to provide feedback, please contact our support line using the phone number at the bottom of this document.

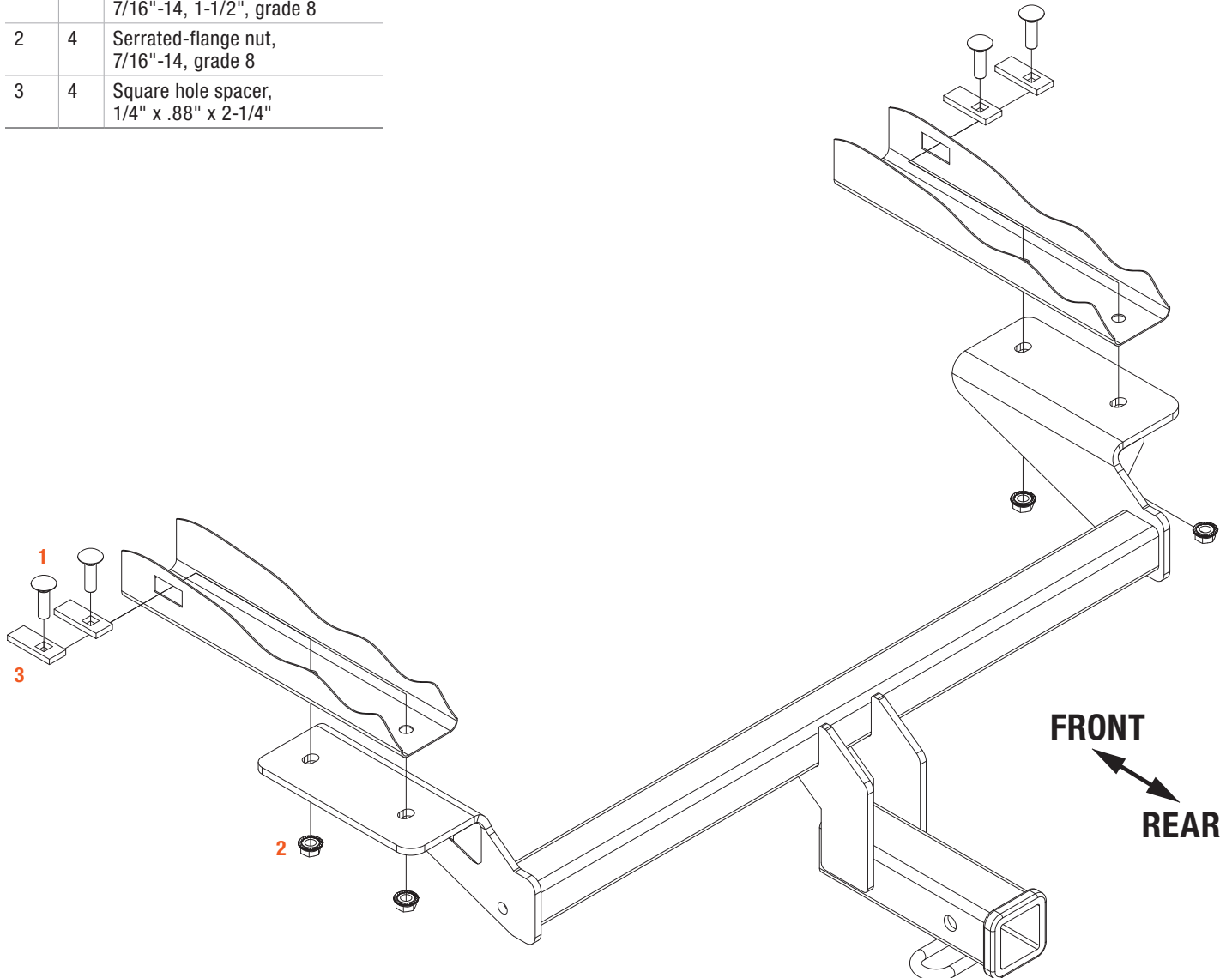
## SAFETY INSTRUCTIONS

Safety glasses should be worn at all times while installing this product.

# ASSEMBLY

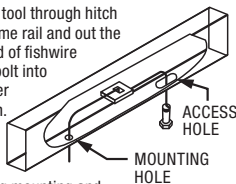
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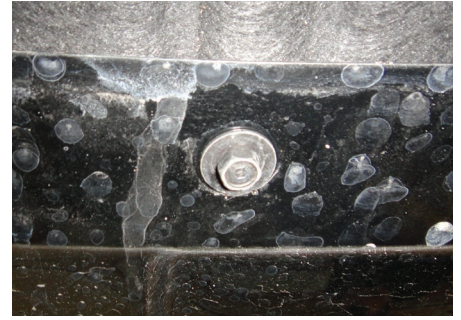
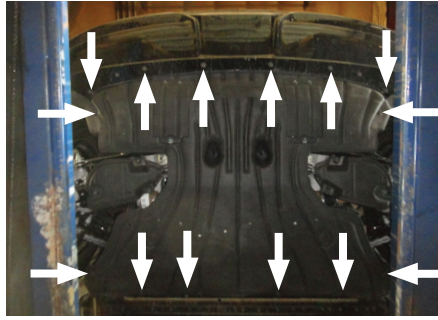
## FISHWIRE TECHNIQUE

Insert coiled end of fishwire tool through hitch mounting hole in vehicle frame rail and out the access hole. Pass coiled end of fishwire through spacer and thread bolt into coil. Kink wire to keep spacer separate from bolt as shown. Pull fishwire, spacer and bolt through frame and out mounting hole. Use fishwire to guide hitch during mounting and prevent loss of bolt or spacer inside frame rail.



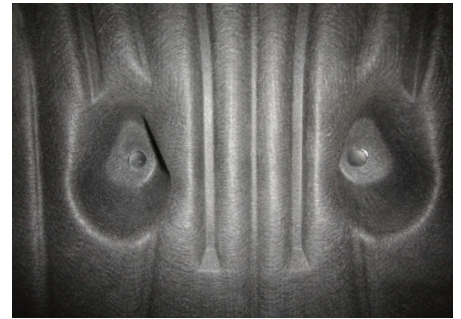
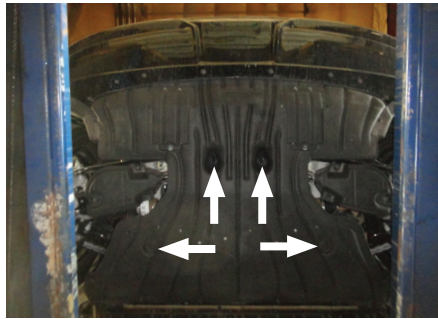
### Step 1

Remove 14 screws from the underbody panel using a 10mm socket and set off to the side.



### Step 2

Remove the four push fasteners from the underbody panel and set off to the side.



### Step 3

Lower the underbody panel and set off to the side.

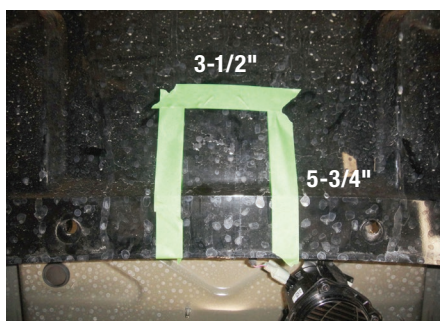
#### Step 4

Fishwire two 7/16" carriage bolts (#1) and square hole spacers (#3) into the existing holes in each frame rail.



#### Step 5

Mark and trim the fascia panel. See trim diagram for approximate dimensions.



#### Step 6

Disconnect the wiring harness and remove the retaining clip from the bracket to allow the hitch to be raised into position.





### Step 7

Raise the trailer hitch into position, taking care not to knock the bolts back into frame. Secure with 7/16" serrated-flange nuts (#2).

Torque all 7/16" fasteners to 59 ft-lbs.



### Step 8

Reinstall all electrical that was removed in step 6, making sure the electrical is routed below the hitch.

Reinstall underbody panel and fasteners that were removed in steps 1 through 3.



### Final Installed Image

